



# PRO-XT1

## **Ultra High Temperature Reverse Osmosis**

The Hydranautics® PRO-XT series is a set of spiral wound membranes customized specifically for high temperature industrial applications. These membranes are based on existing Hydranautics high performance membrane products which have been specially designed to treat high fouling or chemically aggressive process feed streams.

#### **Specified Performance\***

Permeate Flow (Nominal): 8,500 GPD (32.2 m³/d)
Salt Rejection: 99.5% (99.4% minimum)

Test Conditions: 1,500 ppm NaCl solution

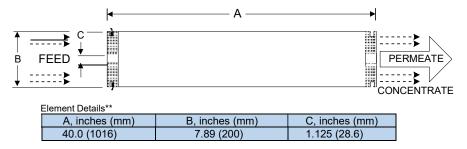
225 psig (1.55 MPa) Applied Pressure 77 °F (25 °C) Operating Temperature

15% Permeate Recovery 6.5 - 7.0 pH Range

### **General Product Description\*\***

Configuration: Low Fouling Spiral Wound Membrane Polymer: Composite Polyamide Membrane Active Area\*\*: 340ft² (31.6 m²) Feed Spacer: 34 mil (0.86 mm)

Packaging: All membrane elements are supplied with a brine seal, interconnector, and O-rings. Elements are enclosed in a sealed polyethylene bag containing less than 1.0% sodium meta-bisulfite solution, and then packaged in a cardboard box.



<sup>\*\*</sup>Values listed are indicative, not specified. For more detailed specifications, see our Technical Service Bulletin documents or contact Hydranautics Technical Department.

#### **Product Use and Restrictions^**

Maximum Applied Pressure: Temperature dependent (see Chart 1 for detail)

Maximum Chlorine Concentration: < 0.1 ppm

Maximum Operating Temperature: Pressure dependent (see Chart 1 for detail)

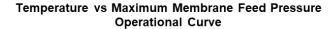
pH Range, Continuous (Cleaning): 2-11 (1-13)
Maximum Feedwater Turbidity: 1.0 NTU
Maximum Feedwater SDI (15 mins): 5.0

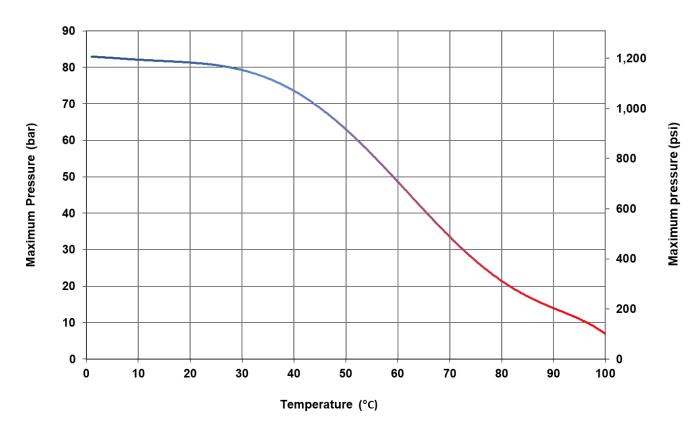
Maximum Feed Flow: 75 gpm (17.0 m³/h)
Minimum Brine Flow: 12 gpm (2.7 m³/h)
Maximum Pressure Drop for Each Element: 10 psi (0.07 MPa)

<sup>\*</sup>The Specified Performance is based on data taken after a minimum of 10 minutes of operation. Actual testing of elements may be done at conditions which vary from these exact values; in which case, the performance is normalized back to these standard conditions. Permeate flow for individual elements may vary ±15 percent from the value specified. Expect as much as 25% flux loss after operating near high temperature/pressure limits.

<sup>^</sup> The limitations shown here are for general use. For specified projects, operation at more conservative values may ensure the best performance and longest life of the membrane. See Hydranautics Technical Bulletins for more details.

**Chart 1: Temperature vs. Maximum Membrane Feed Pressure** 





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