

DairyNF™ Series

High Flux, High Protein Rejection 150-250 Dalton Nanofiltration Membrane Elements

Hydranautics' membrane technology experience and innovation are at the core of every DairyNF™ series membrane. Specifically designed for the separation of divalent anions and/or organic molecules greater than 200 Daltons from monovalent salts and lower molecular weight organics, DairyNF™ membranes deliver exceptional performance and value.

Superior membrane technology is the key to Hydranautics' innovative DairyNF™ (Process Nanofiltration) elements. All DairyNF™ membranes are manufactured using highly controlled, ISO 9001-compliant processes, ensuring the highest quality and most consistent, reliable performance available. Hydranautics has set a new industry-standard for the rolling of full-fit membrane modules – hand-rolling of elements has been eliminated by the use of proprietary, robot-based automatic rolling machines, specifically designed by Hydranautics for fabricating membrane modules of the highest quality. The result is a higher level of filtration and separations performance for our customers.

Key Features:

- All elements are automatically rolled on a proprietary, robotized machine
- All components conform to FDA regulation CFR Title 21, "USDA 3-A Sanitary Standard 45-03", EC Reg. No. 1935/2004, EU Reg. No. 10/2011, Kosher and Halal certified
- USDA-accepted sizes – 3838, 3840, 8038 and 8040

Key Benefits:

- Superior glue-line adhesion and strength
- Tighter rolling and caging
- Greater structural reliability
- Greater flow rates due to maximum effective membrane area
- Ships dry for enhanced storage stability

Applications:

- Whey and milk concentration
- De-salting (de-mineralization) of whey and other streams
- DP1/DP2 sugar fractionation
- Recovery of hydrolyzed proteins and enzymes



Type:

Configuration	Sanitary (full-fit) spiral wound
Outerwrap	Polypropylene net wrap
Membrane polymer	Composite polyamide
Molecular weight cut-off	150 – 250 Daltons

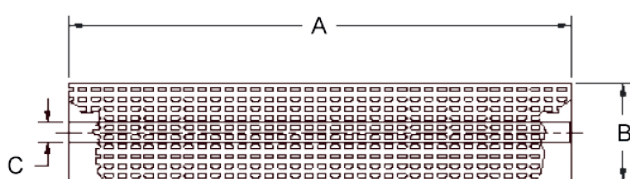
Application Data:

Maximum applied pressure	600 psig (4.1 MPa)
Maximum chlorine concentration	< 0.1 ppm
Maximum operating temperature	122 °F (50 °C)
Operating pH range	3 – 9
Cleaning pH Range (ambient temperature)	1.8 – 11.0
Cleaning pH range (max. temp. 122 °F / 50 °C)	1.8 – 10.5
Maximum pressure drop for a vessel	60 psi (0.41 MPa)

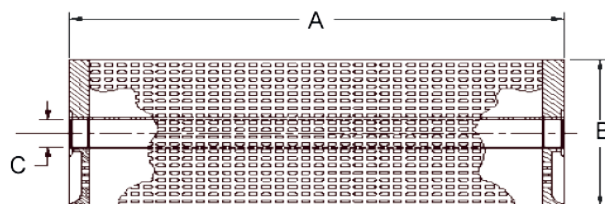
To properly condition the membrane, a RO water flush and caustic clean in place must be performed prior to first use of new elements. Refer to Technical Service Bulletin 218.

Products and Guidelines:

Sizes	Feed spacer, inches (cm)	Area, ft ² (m ²)	Dimensions, inches (cm)			Max. feed flow, gpm (m ³ /hr)	Max. pressure drop per element, psi (MPa)
			A	B	C		
DairyNF 3838-30	0.030 (0.076)	80 (7.4)	38.0 (96.5)	3.78 (9.6)	0.83 (2.11)	30 (6.8)	15 (0.1)
DairyNF 3838-46	0.046 (0.117)	63 (5.9)	38.0 (96.5)	3.78 (9.6)	0.83 (2.11)	30 (6.8)	15 (0.1)
DairyNF 3840-30	0.030 (0.076)	80 (7.4)	38.75 (98.4)	3.78 (9.6)	0.83 (2.11)	30 (6.8)	15 (0.1)
DairyNF 3840-46	0.046 (0.117)	63 (5.9)	38.75 (98.4)	3.78 (9.6)	0.83 (2.11)	30 (6.8)	15 (0.1)
DairyNF 8038-30	0.030 (0.076)	385 (36)	38.0 (96.5)	7.90 (20.1)	1.125 (2.86)	80 (18.2)	13 (0.09)
DairyNF 8038-46	0.046 (0.117)	300 (28)	38.0 (96.5)	7.90 (20.1)	1.125 (2.86)	80 (18.2)	13 (0.09)
DairyNF 8040-30	0.030 (0.076)	385 (36)	40.0 (101.6)	7.90 (20.1)	1.125 (2.86)	80 (18.2)	13 (0.09)
DairyNF 8040-46	0.046 (0.117)	300 (28)	40.0 (101.6)	7.90 (20.1)	1.125 (2.86)	80 (18.2)	13 (0.09)



3838, 3840, 8038 Style



8040 Style with ATDs

Nomenclature = DairyNF + Size + Feed Spacer

Solutions You Need.

Technologies You Trust!

Hydranautics Corporate office

401 Jones Road, Oceanside, CA 92058, USA Toll Free: +1-800-CPA-PURE Tel: +1 760 901 2500 Fax: +1 760 901 2578
Web: www.membranes.com Email: hy-marketing@nitto.com

Americas

401 Jones Road,
Oceanside,
CA 92058, USA
Tel: +1 760 901 2500

Europe and Africa

Calle Constitucion 3,
3° 5° Sant Just
Desvern,
08960 Barcelona,
Spain
Tel: +34 934 731 722

Middle East

UAE
Tel: +971 54236 7224

Saudi Arabia
Tel: +966 50344 8539

Indian Subcontinent

516 'C' Wing - 215
Atrium, Andheri Kurla
Road, Andheri (East),
Mumbai 400059,
India
Tel: +91 22 4003 0500

China

15-16F, The Place Tower
C, 150 Zunyi Road,
Changning District,
Shanghai 200051,
P.R. China
Tel: +86 21 5208 2255

SEA & Oceania

438 Alexandra Road
#19-01/04,
Alexandra Point,
Singapore 119958
Tel: +65 6879 3820

Japan

26F, Shinagawa
Season Terrace,
1-2-70, Konan,
Minato-ku, 108-0075,
Tokyo, Japan
Tel: +81 3 6632 2044